Tuesday, 12/18/2007 8:39:11 AM Date: Jean-Luc Menard Liser **Process Sheet** : 350 STEP END PLATE : CU-DAR001 Dart Helicopters Services **Drawing Name** Customer Job Number : 36406 **Estimate Number** : 11015 : D267334 NIA **Part Number** P.O. Number S.O. No. : NA : 12/18/2007 **D2673 REV B** This Issue **Drawing Number** : NC N/A Prsht Rev. Project Number NA First Issue &MALL /MED FAB : B **Drawing Revision** : 35887 : 1/1/2 **Previous Run** Material : 12/25/2007 100 Um: **Due Date** Each Written By Checked & Approved By : Est. C /02.01.14 Removed deburr and inspect level 5 NG/EC Comment Est Rev:D Now 6061-T6 06-06-23 JLM Est Rev:C Now on Waterjet 07-05-28 JLM Additional Product Job Number: Description: Seq. #: **Machine Or Operation:** 1.0 M6061T6S080 6061-T6 .080 Sheet Comment: Qty.: 0.1913 sf(s)/Unit Total: 19.1310 sf(s) 6061-T6 .080 Sheet (M6061T6S080) Note: 1 Blank makes 2 Material Batch 106320 限の-13-18 WATER JET 2.0 Comment: FLOW WATER JET 1-Cut as per Dwg D2673 B 07-17-18 Dwg Rev:_ Prog Rev:_ 2-Deburr if necessary 3.0 QC2 B07-12-18 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK 4.0 QC8 Comment: SECOND CHECK 5.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

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Tuesday, 12/18/2007 8:39:11 AM Date: User: (Jean-Luc Menard Customer: CU-DAR001 Dart Helicopters Services Job Number: 36406 Job Number: Seq. #: **Machine Or Operation:** 6.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE Job Completion

Process Sheet

Drawing Name: 350 STEP END PLATE

Part Number: D267334

Description:

FINAL INSPECTION/W/O RELEASE

mi 2008/1/2

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DATE	STEP	Section A Initia	Initia Chief E		escription of Eng	Sign & Date	Section C	Chief Eng	QC Inspector

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DART AEROSPACE LTD	Work Order:	36406
Description: End Plate	Part Number:	D2673-34
Inspection Dwg: D2673 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.300	+/-0.010	3,305	¥			
2.247	+/-0.010	2.246	¥			
R0.250	+/-0.010	3,30S 2,246 .350	*			
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Measured by: 12	Audited by:		Prototype Approval:	N/A
Date: 07-13-18	Date:	4/2/20	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	04.01.12	New Issue	KJ/RF	
В	04.06.15	Remove 1.162, 2.188 & 0.556 dimensions	KJ/JLM	
С	06.06.23	Dwg Rev. changed	KJ/JLM of	
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Dart Aerospace Ltd W/O: WORK ORDER CHANGES DATE STEP PROCEDURE CHANGE By Date Qty Approval Chief Eng / Prod Mgr QC Inspector

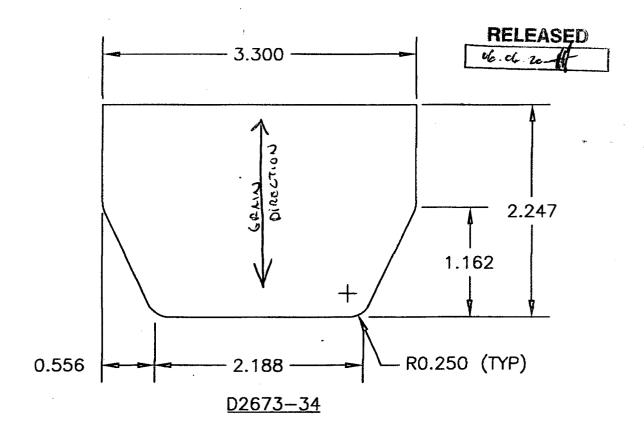
Part No:	PAR #:	Faul	Category:	NCR: Yes	No	DQA:	Date: _	
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NCR:		WORK			ORDER NON-CONFORMANCE (NCR)								
		Description of NC			Corrective Action Section B	Verification	A						
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CHEC		APPROVED A		/. B
	PH	I THE	D2673 SHEET 1 0)F 1
DATE			TITLE SC	ALE
06.0	5.29		END PLATE	1:1
Α		97.05.06	NEW ISSUE	
В		06.05.29	ADD 6061-T6 MATERIAL	

END PLATE FOR D2244 EXTRUSION CUT AT 34° U 0 364 00



NOTES:

6061-T6 (PER QQ-A-250/11 OR AMS 4025 OR AMS 4027) 1) MATERIAL:

0.080" THICK (REF DART SPEC M6061T6S.080)

5052-H32/H34 (PER QQ-A-250/8 OR AMS 4016)

0.080" THICK (REF DART SPEC M5052H32S.080)

- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- ALL DIMENSIONS ARE IN INCHES
- BREAK ALL SHARP EDGES 0.005 TO 0.010

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W/O:		•	w	ORK ORDER CHANGE	S			
DATE	STEP	PR	OCEDURE CH	ANGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approv QC Inspec
Part No):	PAR #:	Fault Cat	egory:	NCR: Yes	No DQA:	Date: _	
						/C Closed:	Date: _	
NCR:			WORK PRE	DER NON-CONFORMA	NCE (NCR			
DATE	STEP	Description of NC		Corrective Action Section		Verification	Approval	Approva
DATE	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspect
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